

(CH₃)₃C). Anal. Calcd for C₂₂H₂₉NO₇S₂: C, 54.65; H, 6.04; N, 2.90. Found: C, 54.33; H, 6.23; N, 3.11.

***N*-(*tert*-Butyloxycarbonyl)aspartic Acid α -(1,3-Dithian-2-ylmethyl) Ester (10).** A mixture of the β -phenacyl ester 9 (9 g, 18.6 mmol), sodium thiophenolate (5 g, 37.3 mmol), and 100 mL of dimethylformamide was stirred for 18 h at room temperature. The solvent was removed under reduced pressure, the residue taken up in 150 mL of methylene chloride, and the solution was extracted three times with 50 mL of 2 N NaHCO₃ solution. After adjusting the pH of the aqueous layer to 1, it was extracted three times with ether. The combined ethereal solutions were washed five times with brine, dried over MgSO₄, and concentrated in vacuo. Recrystallization from methylene chloride/petroleum ether yielded 3.5 g (56%) of α ester 10: mp 97 °C; [α]_D²² 19.9° (c 1, CH₃OH); IR (KBr) $\bar{\nu}$ 1750 (C=O, ester), 1700 (COOH); 60-MHz ¹H NMR (CDCl₃) δ 10.8 (s, 1 H, NH), 4.7-4.3 (m, 3 H, OCH₂CH), 4.15 (m, 1 H, α -CH), 3.0-2.6 (m, 4 H, CH₂CH₂CH₂), 2.2-1.8 (m, 2 H, CH₂CH₂CH₂), 1.45 (s, 9 H, (CH₃)₃C). Anal. Calcd for C₁₄H₂₃NO₆S₂: C, 46.01; H, 6.34; N, 3.83. Found: C, 46.05; H, 6.74; N, 4.08.

***N*⁴-(2-Acetamido-3,4,6-tri-*O*-acetyl-2-deoxy- β -D-glucopyranosyl)-*N*²-(*tert*-butyloxycarbonyl)asparagine 1,3-Dithian-2-ylmethyl Ester (12).** Aspartic acid α ester 10 (0.5 g, 1.36 mmol) and 0.56 g (1.6 mmol) of glucosylamine 11 were dissolved in 10 mL of methylene chloride. EEDQ (0.47 g, 1.9 mmol) was added and the mixture was stirred for 18 h at ambient temperature. After diluting with methylene chloride, it was extracted three times with 10 mL of HCl, 10 mL of 1 N NaHCO₃, and 10 mL of H₂O, dried over MgSO₄, and concentrated under reduced pressure. The residue was recrystallized from methylene chloride/petroleum ether: yield 0.7 g (74%); mp 146-148 °C; [α]_D²² + 6.6° (c 1, CH₃OH); IR (KBr) $\bar{\nu}$ 1750 (C=O, ester), 1660; 90-MHz ¹H NMR (CDCl₃) δ 7.35 (d, *J* = 8.5 Hz, 1 H, NH), 6.6 (d, *J* = 8.8 Hz, 1 H, NH), 5.7 (d, *J* = 8.7 Hz, 1 H, NH, urethane), 3.0-2.7 (m, 6 H, CH₂CH₂CH₂ and β -CH₂Asn), 2.09, 2.06 and 2.04 (3 s, 9 H, 3 CH₃COO), 1.98 (s, 3 H, CH₃CONH), 1.43 (s, 9 H, (CH₃)₃C); 22.63-MHz ¹³C NMR (DMSO-*d*₆) δ 171.3-169.3 (C=O), 155.1 (C=O, urethane), 78.5 ((CH₃)₃C), 78.1 (C1); 73.3 (C3), 72.3 (C5), 68.5 (C4), 65.0 (OCH₂CH), 61.8 (C6), 50.0 (α -CHAsn), 41.8 (OC-H₂CH), 28.5 ((CH₃)₃C), 22.5 (CH₃CONH), 20.4 and 20.3 (CH₃COO). Anal. Calcd for C₂₈H₄₃N₃O₁₃S₂: C, 48.47; H, 6.25; N, 6.06. Found: C, 48.58; H, 6.28; N, 6.24.

***N*⁴-(2-Acetamido-3,4,6-tri-*O*-acetyl-2-deoxy- β -D-glucopyranosyl)-*N*²-(*tert*-butyloxycarbonyl)asparagine (14).** To a mixture of 1 g (1.44 mmol) of Dim ester 12 were added 15 mL of acetone and 3 mL of a 0.05 M solution of ammonium molybdate, and 5.8 mL of a 33% aqueous H₂O₂ solution at 0 °C. After stirring to room temperature for 4 h the acetone was distilled off under reduced pressure (caution: the heating bath temperature should not exceed 20 °C). The pH was adjusted to 1 and the aqueous solution was extracted three times with 20 mL of methylene chloride. The combined organic layers were washed twice with

brine and once with water, dried over MgSO₄, and concentrated in vacuo: yield 0.5 g (63%); mp 194 °C (lit.⁵ mp 194-195 °C); [α]_D²² + 11.5° (c 1, CH₃OH) (lit.⁵ 11.7° (c 1, CH₃OH)).

***N*-Glycodipeptide 1,3-Dithian-2-ylmethyl Esters 15. General Procedure.** The acid 14 (0.6 g (1 mmol)), 0.1 g (1 mmol) of triethylamine, and 1 mmol of dithianyl ester 4 or 7 were dissolved in 10 mL of methylene chloride and 0.4 g (1.6 mmol) of EEDQ was added. After being stirred for 72 h the solution was extracted three times with 10 mL each of 2 N HCl, 1 N NaHCO₃, and water, dried over MgSO₄, and evaporated to dryness (if the product crystallizes from the reaction mixture it is isolated by filtration and washed with methylene chloride and the filtrates are treated as described above). The remaining residue is recrystallized from methylene chloride/petroleum ether. Yields, physical data, and elemental analyses are given in Table II. By this procedure the following glycopeptides were obtained.

***N*⁴-(2-Acetamido-3,4,6-tri-*O*-acetyl-2-deoxy- β -D-glucopyranosyl)-*N*²-(*tert*-butyloxycarbonyl)asparaginyphenylalanine 1,3-dithian-2-ylmethyl ester (15a):** IR (KBr) $\bar{\nu}$ 1750 (C=O, ester), 1660 (amide I); 90-MHz ¹H NMR (CDCl₃) δ 7.3 (m, 6 H, NH and phenyl), 6.0 (d, *J* = 8.5 Hz, 1 H, NH), 3.1 (dd, 2 H, β -CH₂Asn), 2.9-2.6 (m, 4 H, CH₂CH₂CH₂), 2.08, 2.06, and 2.04 (3 s, 9 H, 3 CH₃COO), 1.98 (s, 3 H, CH₃CONH), 1.4 (s, 9 H, (CH₃)₃C); 22.63-MHz ¹³C NMR (DMSO-*d*₆/CD₃OD 1:1) δ 172-170.3 (C=O), 155.9 (C=O, urethane), 137.5 (ipso C), 80.2 ((CH₃)₃C), 74.1 (C3), 73.6 (C5), 28.4 ((CH₃)₃C), 27.4 (CH₂CH₂CH₂), 26.0 (CH₂CH₂CH₂), 22.7 (CH₃CONH), 20.5 and 20.3 (CH₃COO).

***N*⁴-(2-Acetamido-3,4,6-tri-*O*-acetyl-2-deoxy- β -D-glucopyranosyl)-*N*²-(*tert*-butyloxycarbonyl)asparaginyisoleucine 1,3-dithian-2-ylmethyl ester (15b):** IR (KBr) $\bar{\nu}$ 1755 (C=O, ester), 1665 (amide I); 90-MHz ¹H NMR (DMSO-*d*₆) δ 7.4 (d, *J* = 7.6 Hz, 1 H, NH), 6.3 (d, *J* = 7.9 Hz, 1 H, NH), 6.1 (d, *J* = 7.9 Hz, 1 H, NH), 2.8-2.6 (m, 6 H, β -CH₂Asn and CH₂CH₂CH₂), 2.08, 2.07, 2.04, and 2.01 (4 s, 12 H, 4 CH₃CO), 1.44 (s, 9 H, (CH₃)₃C), 0.97-0.82 (m, 6 H, 2 CH₃Ile); 22.63-MHz ¹³C NMR (DMSO-*d*₆) δ 171.6-169.2 (C=O), 155.2 (C=O, urethane), 78.3 ((CH₃)₃C), 78.0 (C1), 73.2 (C3), 72.2 (C5), 68.4 (C4), 64.8 (OCH₂CH), 61.8 (C6), 56.1 (α -CHIle), 52.1 (C2), 50.6 (α -CHAsn), 28.0 ((CH₃)₃C), 26.4 (CH₂CH₂CH₂), 25.1 (CH₂CH₂CH₂), 24.3 (γ -CH₂Ile), 22.7 (CH₃CONH), 20.5 and 20.3 (CH₃COO), 15.3 (γ -CH₃Ile), 11.1 (δ -CH₃Ile).

***N*⁴-(2-Acetamido-3,4,6-tri-*O*-acetyl-2-deoxy- β -D-glucopyranosyl)-*N*²-(*tert*-butyloxycarbonyl)asparaginyserine 1,3-dithian-2-ylmethyl ester (15c):** IR (KBr) $\bar{\nu}$ 1750 (C=O, ester), 1660 (amide I); 90-MHz ¹H NMR (DMSO-*d*₆) δ 8.5 (d, *J* = 8.9 Hz, 1 H, NH), 8.0-7.8 (m, 2 H, 2 NH), 6.8 (d, *J* = 7.8 Hz, 1 H, NH), 3.0-2.8 (m, 4 H, CH₂CH₂CH₂), 2.0, 1.96, 1.92, and 1.78 (4 s, 12 H, 4 CH₃CO), 1.38 (s, 9 H, (CH₃)₃C); 22.63-MHz ¹³C NMR (DMSO-*d*₆) δ 172.2-169.8 (C=O), 155.8 (C=O, urethane), 79.4 ((CH₃)₃C), 78.3 (C1), 73.6 (C3), 72.7 (C5), 68.3 (C4), 65.6 (OC-H₂CH), 28.5 ((CH₃)₃C), 27.0 (CH₂CH₂CH₂), 25.5 (CH₂CH₂CH₂), 22.9 (CH₃CONH), 20.7 (CH₃COO).

Fructose 1,6-Diphosphate Aldolase Catalyzed Stereoselective Synthesis of C-Alkyl and N-Containing Sugars: Thermodynamically Controlled C-C Bond Formations¹

John R. Durrwachter and Chi-Huey Wong*

Department of Chemistry, Texas A&M University, College Station, Texas 77843

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Fructose 1,6-diphosphate aldolase catalyzed aldol condensations have been used in syntheses of several new N-containing and C-alkyl sugars on 4-20-mmol scales. The enzyme is highly specific for dihydroxyacetone phosphate as donor but accepts a number of achiral and chiral aldehydes (both D and L isomers) as acceptors. Due to the reversible nature of the aldol reaction, a thermodynamically controlled approach was employed for the syntheses in which racemic aldehydes were used as substrates and thermodynamically more stable products were preferentially produced.

Enzymatic transformations have been increasingly used as alternative methods in enantioselective synthesis.²

Many useful reactions, particularly those based on the use of hydrolases and oxidoreductases have been demon-

Table I. Details of the Crystallographic Experiment and Computations for 16

molecular formula	C ₉ H ₁₆ O ₅ ¹ / ₂ CH ₂ Cl ₂
crystal system	monoclinic
space group	P21
lattice constants	
<i>a</i> , Å	9.5164
<i>b</i> , Å	11.3542
<i>c</i> , Å	10.6435
α , deg	90
β , deg	91.147
γ , deg	90
<i>V</i> , Å ³	1149.81
temperature, °C	-100
<i>Z</i>	4
<i>F</i> (000)	524
ρ (calculated, g cm ⁻³)	0.96
crystal dimensions, mm	0.2 × 0.3 × 0.4
radiation	Mo K α (λ = 0.7107 Å)
monocromator	graphite
μ , cm ⁻¹	2.36
scan type	<i>P</i>
geometry	bisecting
scan speed, deg min ⁻¹	2-30
2 θ range, deg	4-50
index restrictions	monoclinic
total no. of reflections	2214
no. of unique, obsd reflections	2214
observed reflection criterion	<i>F</i> > 2.5 ΔF
no. of least-squares parameters	295
data/parameter ratio	
<i>R</i>	0.1102
<i>R</i> _w	0.1074
GOF	2.3171
<i>g</i>	0.001

strated. Enzyme-catalyzed aldol condensations have also been shown synthetically useful.³⁻⁹ The reactions are normally carried out in aqueous solution under mild conditions and with no protection of functional groups.

More than 15 aldolases have been isolated, each of which catalyzes a distinct type of aldol reaction.⁵ The enzyme fructose 1,6-diphosphate (FDP) aldolase has been used for synthesis of a number of common and uncommon sugars including deoxyhexoses,³⁻⁵ fluoro sugars,⁴ ¹³C-labeled sugars,³ and many high-carbon sugars.⁶ The enzyme is specific for dihydroxyacetone phosphate (DHAP, 1) as the aldol donor, but will accept a variety of aldehydes as acceptors. The stereochemistry of the new C-C bond formed

Table II. Selected Bond Angles (deg) and Bond Lengths (Å) for 16

C(5)-O(4)-C(1)	113.5 (8)
O(4)-C(1)-O(3)	110.8 (8)
C(2)-C(1)-O(4)	108.5 (9)
C(6)-C(1)-O(4)	106.0 (8)
C(1)-C(2)-O(2)	111.5 (9)
C(3)-C(2)-C(1)	110.4 (9)
C(4)-C(3)-O(1)	111.7 (9)
C(5)-C(4)-C(3)	109.0 (9)
C(7)-C(4)-C(5)	111.2 (9)
C(1)-C(6)-O(5)	112.7 (9)
C(9)-C(8)-C(7)	122.8 (13)
C(2)-C(1)-O(3)	109.4 (9)
C(6)-C(1)-O(3)	111.3 (9)
C(6)-C(1)-C(2)	110.8 (8)
C(3)-C(2)-O(2)	110.7 (8)
C(2)-C(3)-O(1)	110.6 (10)
C(4)-C(3)-C(2)	109.2 (8)
C(7)-C(4)-C(3)	111.6 (9)
C(4)-C(5)-O(4)	111.7 (9)
C(8)-C(7)-C(4)	112.0 (10)
O(1)-C(3)	1.434 (14)
O(2)-C(2)	1.458 (12)
O(3)-C(1)	1.417 (13)
O(4)-C(1)	1.445 (13)
O(4)-C(5)	1.431 (13)
O(5)-C(6)	1.409 (14)
C(1)-C(2)	1.519 (14)
C(1)-C(6)	1.528 (15)
C(2)-C(3)	1.532 (16)
C(3)-C(4)	1.514 (15)
C(4)-C(5)	1.515 (16)
C(4)-C(7)	1.549 (16)
C(7)-C(8)	1.514 (15)
C(8)-C(9)	1.339 (21)

is the same in all aldol reactions studied so far; the chiral environment in the aldehyde acceptors does not affect the stereochemistry of the C-C bond formation.

The major obstacle encountered in the enzymatic aldol condensations is that preparation of aldehyde acceptors is not trivial, particularly if an enantiomerically pure aldehyde is required. Another potential problem is that many interesting α -substituted chiral aldehydes are not stable in aqueous solution, prohibiting the preparation of many interesting uncommon sugars.

We report here a thermodynamically controlled synthesis of several enantiomerically pure N-containing and C-alkyl sugars on 4-20-mmol scales with racemic aldehydes as substrates. Because of the reversible nature of the aldol reactions and the favorable equilibrium position in the condensation direction, thermodynamically more stable products (i.e. with 1-2 kcal/mol less energy than the other diastereomer) can be selectively obtained.

Results and Discussion

The five aldehydes shown in Scheme I are substrates for the enzyme. Rates for the condensations are about one-tenth the rate of the natural substrate D-glyceraldehyde 3-phosphate. When an excess of racemic aldehydes (3-4 equiv) was used, a mixture of diastereomeric products was formed initially according to NMR and HPLC analyses. However, the thermodynamically more stable product was accumulated preferentially at equilibrium, allowing the preparation of a single product in high yield.

N-Containing Sugars. Sugars with nitrogen in the ring have been prepared by several workers, notably Paulsen and Hanessian.¹⁰ These sugars are interesting because of their natural rarity, their potent biological effects (antibiotics, glycosidase inhibitors), and their synthetic challenge. These sugars as well as aminoaldehydes are not

(1) Supported by the National Science Foundation (Grant CHE 8318217 and the PYI program, Grant CHE 8552620). Portions of the work were presented at the ACS National Meeting at New Orleans, September 1, 1987.

(2) For recent reviews, see: Suckling, C. J.; Wood, H. C. *S. Chem. Br.* 1979, 2343. Sih, C. J.; Chen, C. S. *Angew. Chem., Int. Ed. Engl.* 1984, 23, 570. Simon, H.; Bader, J.; Gunther, H.; Neumann, S.; Thams, J. *Ibid.* 1985, 24, 539. Whitesides, G. M.; Wong, C.-H. *Ibid.* 1985, 24, 617. Klibanov, A. M. *CHEMTECH* 1986, 354. Jones, J. B. *Tetrahedron* 1986, 42, 3351. Butt, S.; Roberts, S. M. *Chem. Br.* 1987, 127. Akiyama, A.; Bednarski, M.; Kim, M. J.; Simon, E. S.; Waldmann, H.; Whitesides, G. M. *Ibid.* 1987, 645.

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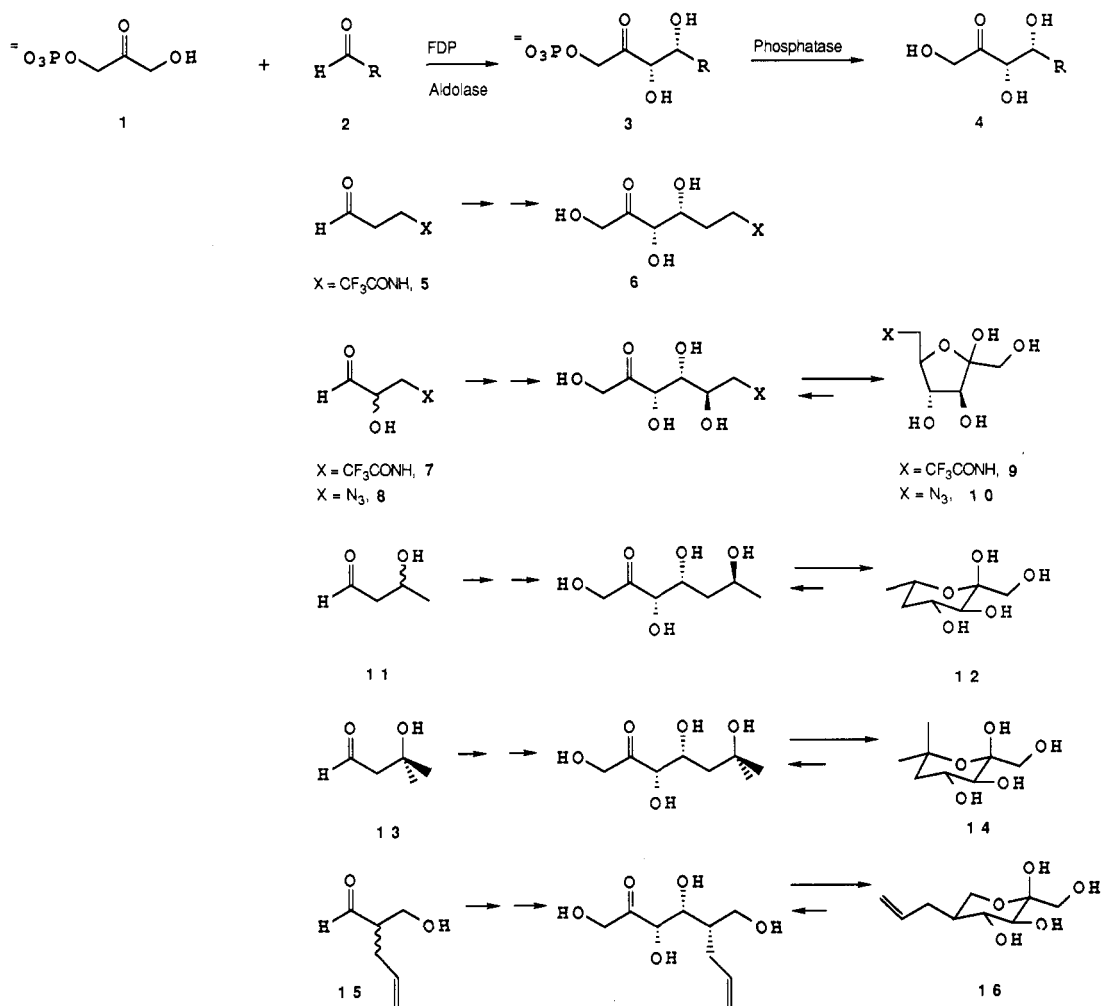
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Scheme I. FDP Aldolase Catalyzed Syntheses of N-Containing and C-Alkyl Sugars



stable and must be prepared in some derivatized form.

To prepare 5,6-dideoxy-6-(trifluoroacetamido)-D-threo-hexulose (6), the aldehyde 5 was synthesized from 3-chloropropionaldehyde diethyl acetal, which was first converted to the 3-azido derivative followed by hydrogenation to give 3-aminopropanal diethyl acetal. Trifluoroacetylation was done by stirring the amine with several equivalents of ethyl trifluoroacetate; the reaction was instantaneous. The acetal group was selectively hydrolyzed at pH 1.5, and the product was used for aldol condensation at pH 6.5. The resulting ketose phosphate was hydrolyzed directly to give the desired product 6. Surprisingly, the sugar remains in the open chain form. In an attempt to prepare the piperidose with N in the ring, compound 6 was treated with base to remove the trifluoroacetyl group. ^{13}C NMR spectroscopy was used to monitor the reaction. At pH 7.5, very little hydrolysis had occurred after 24 h, although the solution had darkened considerably. At a pH of about 10, rapid hydrolysis occurred and new ^{13}C peaks, including some in the hemiacetal region, were detected, but the solution turned brown. No further workup was performed.

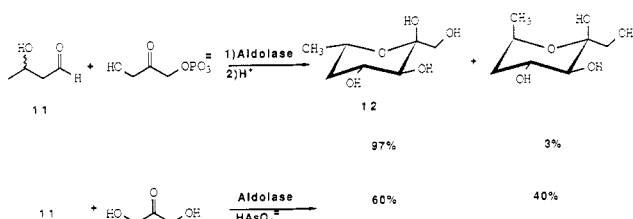
The second amino sugar of interest is 6-deoxy-6-(trifluoroacetamido)-D-arabino-hexulose (9). This sugar was prepared by the condensation of 1 with D,L-2-hydroxy-3-(trifluoroacetamido)propanal (7). The aldehyde 7 was prepared from glycidaldehyde diethyl acetal. The epoxide was opened with azide to yield D,L-3-azido-2-hydroxypropanal diethyl acetal (8a), which upon reduction to D,L-3-amino-2-hydroxypropanal diethyl acetal with hy-

drogen and palladium was acylated in excess ethyl trifluoroacetate to yield D,L-2-hydroxy-3-(trifluoroacetamido)propanal diethyl acetal (7a). Selective deprotection of this compound was done in warm aqueous acid to afford the desired aldehyde 7. The aldol condensation was done at pH 6. Unfortunately, the sugar product was rather unstable and did not survive the workup.

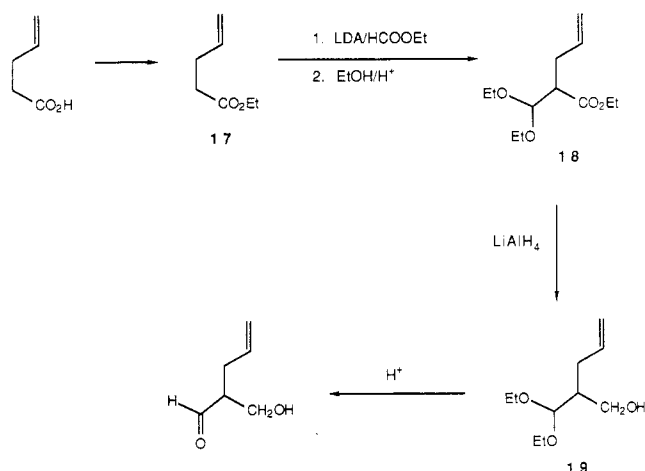
The final N-containing sugar was 6-azido-6-deoxy-D-arabino-hexulose (10). The aldehyde required for this reaction, D,L-3-azido-2-hydroxypropanal (8), was obtained from the intermediate acetal 8a prepared during the synthesis of 7. The acetal was hydrolyzed in warm aqueous acid to give the desired acceptor 8. The aldol condensation was done at pH 6.5. ^{13}C NMR analysis of the reaction mixture indicated only one major product. To determine the configuration at carbon 5, compound 10 was allowed to react with glucose isomerase, which was known to accept only D sugars.⁴ The reaction of 10 with glucose isomerase indicated a sugar of the D and fructo configuration was formed in the aldol reaction. It was not clear why compound 10 was selectively formed. Preliminary results indicated that (R)-8 reacted faster than the enantiomer.

C-Alkyl Sugars. Three C-alkylated deoxy sugars (12, 14, 16) were synthesized with FDP aldolase. Potential uses as artificial sweeteners were envisioned for the sugars 12 (5,7-dideoxy-L-xylo-heptulose) and 14 (5-deoxy-6,6-dimethyl-D-threo-hexulose). The allyl linkage in 16 (5-allyl-5-deoxy-L-xylo-hexulose) was seen as a convenient way to link this sugar to some polymeric matrix or to synthesize a polysugar,¹¹ both could be useful for processes associated

Scheme II. Thermodynamic (Top) vs Kinetic (Bottom) Products Obtained in FDP Aldolase Catalyzed Synthesis of 12 and the 6 Epimer



Scheme III. Syntheses of the Aldol Acceptor D,L-2-(Hydroxymethyl)-4-pentenal (15)



with chiral recognition. In the synthesis of 12, two compounds were initially formed at a 1:1 ratio, one of which gradually disappeared during the progress of the reaction. The byproduct was believed to be the 6 epimer, which is about 2 kcal/mol¹² less stable than the 1-phosphate of 12. The major product (97%) obtained was identical with the product prepared from (*S*)-11, thus confirming the configuration of 12 at C6. When a mixture of dihydroxyacetone and inorganic arsenate¹³ was used to replace 1 in reaction with 11, the ratio of 12 to the 6 epimer obtained was 6/4, indicating that the reverse aldol reaction was extremely slow, i.e., reformation of the ketose-1-arsenate of 12 to undergo the retroaldol reaction is unlikely; therefore, the product distribution is kinetic in nature. These reactions are illustrated in Scheme II.

This thermodynamic effect was noted again in the case of 16. The aldehyde D,L-2-(hydroxymethyl)-4-pentenal 15 is synthesized as shown in Scheme III. Commercially available 4-pentenoic acid is esterified and α -formylated, and the aldehyde is protected to yield D,L-ethyl-2-(diethoxymethyl)-4-pentenoate. Reduction with lithium aluminum hydride (LAH) gives D,L-2-(hydroxymethyl)-4-pentenal diethyl acetal, the convenient precursor to 15. Hydrolysis of this compound gave 15, which was used in the aldol condensation in 25% dimethyl sulfoxide (DMSO) at room temperature.¹⁴ The aldehyde was not completely

(11) These sugars have the required functional groups as D-fructopyranose to be recognized by the taste receptor model: Schallenberger, R. S.; Acree, T. E. *Nature (London)* 1977, 216, 480. The C-alkyl group introduced could enhance the hydrophobic interaction with the receptor. The allyl derivative could be polymerized to a polysugar with a complete carbon backbone.

(12) Calculated according to the procedure reported: Angyal, S. J. *Aust. J. Chem.* 1968, 21, 2731.

(13) For the arsenate-mediated reactions, see ref 4 and the references cited therein. The mechanism is believed to proceed through a transient dihydroxyacetone arsenate ester, which is a mimic of DHAP. The detailed mechanism will be published elsewhere.

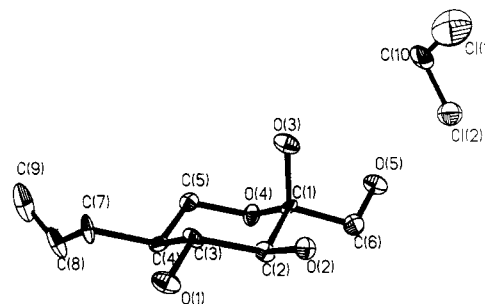


Figure 1. X-ray crystal structure of 16. Hydrogen atoms are omitted. For detailed information, see Tables I and II.

soluble at 0.2 M, but the reaction proceeds to give only one product, 16. The energy difference between axial and equatorial allyl is on the order of 0.9 kcal/mol.¹²

The third alkylated sugar is 14. The aldehyde acceptor 13, 3-hydroxy-3-methylbutanal, is synthesized via treatment of acetoacetaldehyde diacetal with methylmagnesium iodide. Condensation of 13 with 1 was successfully carried out on a 20-mmol scale.

The stereochemistry of the C3-C4 bond formation was determined by looking at the coupling constant of the proton on C3. This is a doublet and is relatively easy to discern in the ¹H NMR spectrum. For 12 that constant is 9.6 Hz, indicative of an axial-axial coupling and of the expected 3(*S*),4(*R*) configuration. For 14 this value is 9.8 Hz. For 16 the coupling could not be easily located. However, the X-ray structure analysis (Figure 1)¹⁵ clearly shows that the allyl substituent is in the equatorial position and that the stereochemistry is consistent with that indicated in 16.

In summary, this work illustrates the additional use of FDP aldolase as a catalyst for the syntheses of some N-containing and C-alkyl sugars, which are difficult to prepare otherwise.

Experimental Section

The FDP aldolase (EC 4.1.2.13) from rabbit muscle and other enzymes and biochemicals were from Sigma. Solvents and chemicals were of reagent grade. Dihydroxyacetone phosphate was generated in situ from FDP-Na₃ in the presence of FDP aldolase and triose phosphate isomerase (TPI) according to the procedure described previously.⁴ Optical rotations were measured on a Perkin-Elmer 240 polarimeter. Proton, ¹³C, and fluorine NMR spectra were obtained on Varian XL-200 or XL-400 spectrometers operating at 200 and 400 MHz, respectively. All chemical shifts were reported in ppm with tetramethylsilane as internal standard unless otherwise indicated. UV spectra were taken with a Beckman DU-70 instrument. HPLC analyses were done on a Gilson chromatography system including a Model 302 pump, Model 131 refractive index detector, and a Rheodyne injector. GC analyses were performed on a Hewlett-Packard 5890 instrument. Nicolet R3m/v X-ray diffractometer and ShelXTL (version 5) software were used in the single-crystal X-ray structure determination.

3-Aminopropanal Diethyl Acetal. To 500 mL of dimethylformamide (DMF) containing NaN₃ (26.0 g, 400 mmol) was added 3-chloropropionaldehyde diethyl acetal (33.3 g, 200 mmol). The solution was warmed to 60 °C, and the reaction was monitored by GC (50 °C, 1 min to 250 °C at 15 °C/min, DB5-15 m. Retention time (*t_R*) of starting material 5.1 min, product 6.5 min). The reaction mixture was diluted with 1 L of ice water and extracted with ether (3 × 500 mL). The combined ether extracts were washed with water (2 × 500 mL) and then dried over MgSO₄.

(14) The aldolase can tolerate up to 20% DMF or DMSO without loss of activity in 1 day at room temperature.

(15) Selected X-ray data are included in Tables I and II.

(16) Becke, F. German Patent 845348, 1952; *Chem. Abstr.* 1952, 47, 5426.

Removal of solvent afforded a crude product, which was dissolved in 500 mL of ethanol containing Pd/C (10%, 2.03 g, 2 mmol). The suspension was degassed, saturated with H₂, and stirred under a H₂ balloon for 4 days, at which time GC analysis of the product amine (*t*_R 5.4 min) indicated a complete reaction. The solution was degassed and filtered through Celite 545, and the solvent was removed under reduced pressure. The residue was diluted with 25 mL of 12 N KOH and extracted with ether (2 × 50 mL). The ether layer was filtered through glass wool/Na₂CO₃ and dried over Na₂CO₃. The solvent was removed under water aspirator vacuum, and the residue was distilled to yield the title compound (18.6 g, 126 mmol, 63%): bp₁₇ 80–81.5 °C (lit.¹⁶ bp₂₀ 68–70 °C); ¹H NMR (200 MHz, CDCl₃) δ 1.21 (t, 6 H, CH₃), 1.58 (s, 2 H, NH₂), 1.78 (q, 2 H CH₂), 2.81 (t, 2 H, NCH₂), 3.53 and 3.66 (m, 4 H, OCH₂), 4.62 (t, 1 H, CH). Anal. Calcd for C₇H₁₇NO₂: C, 57.1; H, 11.6. Found: C, 57.1; H, 11.5.

3-(Trifluoroacetamido)propanal Diethyl Acetal (5a). To 15 mL of ethyl trifluoroacetate (127 mmol) was added the above product (4.8 g, 33 mmol). The reaction was over immediately as shown by GC analysis (*t*_R 7.9 min, same conditions as above). The solvent was removed under reduced pressure to yield **5** (5.2 g, 21 mmol, 65% yield): ¹H NMR (200 MHz, CDCl₃) δ 1.23 (t, *J* = 7.0 Hz, 6 H, CH₃), 1.90 (m, 2 H, CH₂), 3.50 (m, 2 H, CH₂N), 3.52, 3.73 (dq, *J* = 9.2 Hz, *J* = 7.0 Hz, 4 H, CH₂O), 4.63 (t, *J* = 4.6 Hz, 1 H, CH). ¹³C NMR (50 MHz, CDCl₃) δ 14.72 (CH₃), 31.69 (CH₂), 35.38 (CH₂N), 62.25 (CH₂O), 102.13 (CH), 115.73 (q, *J* = 287 Hz, CF₃), 156.69 (q, *J* = 36.5 Hz, C=O); ¹⁹F NMR (376 MHz, CDCl₃) δ -13.99 (s, CF₃).

5,6-Dideoxy-6-(trifluoroacetamido)-D-threo-hexulose (6). Into 5 mL of water containing 50 μL of CH₃SO₂OH was introduced **5a** (1.08 g, 4.5 mmol). The solution was stirred at room temperature and monitored by GC under the same condition as above (*t*_R of **5** 7.9 min). After completion of hydrolysis, FDP-Na₃ (825.6 mg, 1.50 mmol) in 10 mL H₂O was added, and the pH was adjusted to 6.5 with NaOH. After degassing with argon, aldolase (300 units) and triose phosphate isomerase (TPI, 500 units) were added. After 24 h, the reaction was stopped by the addition of a solution of BaCl₂·2H₂O (1.485 g, 6.1 mmol). The pH was adjusted to 7.8 with NaOH and diluted with 20 mL of acetone. The precipitate was isolated by centrifugation and washed with acetone (2 × 25 mL). The white solid was suspended in 25 mL of water, and HCl was added to a pH of 1. A solution of Na₂SO₄ (850 g, 6 mmol) was added, and the pH was adjusted to 6.5 with NaOH. The suspension was filtered through Celite 545 to remove barium sulfate. The pH of the filtrate was adjusted to 4.9 with acetic acid, and acid phosphatase (100 units) was added. After 12 h, the reaction was complete and TLC (silica gel, ethyl acetate-methanol-H₂O, 12:6:2, *R*_f of **6** 0.76, fructose 0.35) indicated only a trace of fructose (undetectable by NMR). The solution was neutralized and then freeze-dried. The residue was triturated with ethanol to yield, after removal of solvent, a relatively clean sample of **6**. Purification by chromatography (silica gel, water saturated ethyl acetate) yielded **6** as a reddish oil (320 mg, 1.23 mmol, 41% yield): [α]_D²⁸ +4.1° (c 3.2, ethanol); ¹H NMR (200 MHz, D₂O) δ 1.5–1.8 (m, 2 H, CH₂), 3.20–4.55, a complex series of peaks of 6 H, 3.31 (t), 3.40–3.65 (low multiplets), 3.71 (dt), 3.89 (dt), 4.14 (2 d), 4.25 (d), 4.37 (2 d), 4.50 (d), 5.04 (t); ¹³C NMR (50 MHz, D₂O) δ 33.83 (C5), 39.21 (C6), 68.71, 72.04, 80.22 (CHOD), 118.50 (q, *J* = 286 Hz, CF₃), 161.50 (q, *J* = 37.2 Hz); ¹⁹F NMR (376 MHz, D₂O) δ -10.94, -10.91, -10.66 (s). Anal. Calcd for C₆H₁₂O₅NF₃: C, 37.21; H, 4.65; N, 5.43. Found C, 37.11; H, 4.58; N, 5.44. The pH of the ¹³C sample was adjusted to 7.5 with K₂CO₃. After 24 h very little hydrolysis of the trifluoroacetate was observed. Upon adjusting the pH to ~10, the hydrolysis proceeded much faster. In either case, new peaks appear that would imply the piperidinose sugar. The sample, however, degraded, resulting in the rapid coloration and the decreased signal to noise ratio.

D,L-3-Azido-2-hydroxypropanal Diethyl Acetal (8a). Into a three-neck flask fitted with a stirring bar and pH probe was placed glycidaldehyde diethyl acetal (17.59 g, 102 mmol, 85% pure), 50% ethanol in water (250 mL), and NaN₃ (13.35 g, 205 mmol). The pH was adjusted to and maintained at 7.5 with aqueous H₂SO₄. The solution was warmed to 50 °C for 12 h. GC analysis (40 °C, 5 min to 250 °C at 15 °C/min, DB-5, *t*_R of epoxide 5.65 min, product 10.0 min) indicated complete reaction. The ethanol was removed under reduced pressure, and the aqueous

solution was saturated with Na₂SO₄. This solution was extracted with ethyl acetate (3 × 80 mL), and the combined extracts were dried over Na₂SO₄. Removal of solvent by evaporation followed by distillation of residue yielded **8a** (17.8 g, 86.7 mmol, 85% yield) bp_{2.8} 96–97 °C; ¹H NMR (200 MHz, CDCl₃) δ 1.23 and 1.26 (t, *J* = 7.1 Hz, 6 H, CH₃), 2.47 (d, *J* = 6 Hz, OH), 3.35 (dd, *J* = 6 Hz, *J* = 12.8 Hz, 1 H, CH₂N₃), 3.51 (dd, *J* = 3.6 Hz, *J* = 12.8 Hz, 1 H, CH₂N₃), 3.60 (m, 1 H, CHOH), 3.77 (m, 4 H, OCH₂), 4.47 (d, *J* = 6.2 Hz, 1 H, CH) ¹³C NMR (50 MHz, CDCl₃) δ 15.69, 15.73 (CH₃), 52.8 (CH₂N₃), 64.1, 64.5 (CH₂O), 71.9 (CHOH), 103.2 (CHOEt).

D,L-3-Amino-2-hydroxypropanal Diethyl Acetal. To a suspension of Pd/C (10%, 0.5 g, 0.5 mmol) in 150 mL of ethanol was added **8a** (8.04 g, 39 mmol). The mixture was degassed and hydrogenated under a hydrogen balloon for 24 h. The reaction was monitored by GC (50 °C, 1 min to 250 °C at 15 °C/min, DB-5; *t*_R of **8a** 7.4 min, amine 6.4 min). The ethanol was removed under reduced pressure, and the residue was distilled to yield the title compound (5.3 g, 33 mmol, 83%; bp_{0.03} 59 °C; solidified upon cooling, mp 45 °C): ¹H NMR (200 MHz, DMSO) δ 1.08, 1.10 (t, *J* = 7.0 Hz, 6 H, CH₃), 2.41 (dd, *J* = 7.4 Hz, *J* = 13.0 Hz, 1 H, CHN), 2.62 (dd, *J* = 3.8 Hz, *J* = 13.0 Hz, 1 H, CHN), 3.27 (ddd, *J* = 3.8 Hz, *J* = 7.4 Hz, *J* = 6.0 Hz, 1 H, CHO), 3.35–3.69 (m, 4 H, CH₂O), 4.21 (d, *J* = 6.0 Hz, 1 H, CH); ¹³C NMR (50 MHz, DMSO) δ 15.32, 15.39 (CH₃), 43.63 (CH₂NH₂), 61.72, 62.48 (CH₂O), 72.51 (CHO), 103.83 (CH).

D,L-2-Hydroxy-3-(trifluoroacetamido)propanal Diethyl Acetal (7a). To 30 mL of ethyl trifluoroacetate (250 mmol) was added the above compound (4.25 g, 26 mmol). The reaction was over immediately as determined by GC (same condition as above, *t*_R of **7a** 8.1 min). The solvent was removed under reduced pressure, and the residue was distilled to yield **7a** (5.1 g, 19.7 mmol, 76% bp_{0.05} 62 °C). The sample solidified upon cooling, mp 42 °C: ¹H NMR (200 MHz, DMSO) δ 1.10, 1.11 (t, *J* = 7.0, 6 H, CH₃), 3.14 (ddd, *J* = 13.3 Hz, *J* = 8.6 Hz, *J* = 6.0 Hz, 1 H, CHN), 3.33 (ddd, *J* = 13.3 Hz, *J* = 3.5 Hz, *J* = 6.0 Hz, 1 H, CHN), 3.40–3.72 (m, 5 H, CH₂O, CHO), 4.25 (d, *J* = 4.5 Hz, 1 H, CH), 5.05 (d, *J* = 5.6 Hz, 1 H, OH), 9.22 (t, *J* = 6.0 Hz, 1 H, NH); ¹³C NMR (50 MHz, DMSO) 15.22, 15.31 (CH₃), 41.59 (CH₂N), 62.12, 63.02 (CH₂O), 68.87 (CHO), 103.67 (CH), 116.03 (q, *J* = 288 Hz, CF₃), 156.4 (q, *J* = 36 Hz, C=O). Anal. Calcd for C₉H₁₆NO₄F₃: C, 41.7; H, 6.2; N, 5.4. Found C, 41.72; H, 6.23; N, 5.70.

6-Azido-6-deoxy-D-arabino-hexulose (10). Into 10 mL of H₂O containing 150 μL of concentrated HCl was added **8a** (836 mg, 4 mmol). The solution was warmed to 45 °C and monitored by GC (50 °C, 1 min to 250 °C at 15 °C/min, DB-5, *t*_R of **8a** 7.4 min). After 12 h the reaction was complete. FDP-Na₃ (570 mg, 1.04 mmol) was added, and the pH was adjusted to 6.5 with NaOH. Aldolase (300 units) and TPI (500 units) were added, and the solution was degassed with argon. After 24 h, the solution was treated as before to remove the phosphate moiety. The resulting solid was triturated with methanol (3 × 50 mL). The solvent was removed under reduced pressure, and the residue was chromatographed (Dowex 50, Ba²⁺, 2 × 50 cm, ethanol-H₂O, 1:1, v/v) to yield **10** (290 mg, 1.4 mmol, 71%): [α]_D²⁶ +22.2° (c 2.9, H₂O); ¹H NMR (200 MHz, D₂O) δ 3.18–3.56 (m), 3.66–3.86 (m), 3.89–4.06 (m), 4.11–4.29 (m), 4.36–4.45 (m); ¹³C NMR (50 MHz, D₂O) δ 52.47 (CH₂N₃), 62.49, 74.92, 75.03, 78.97 (CHOH, CH₂OH), 101.80 (C₂). Anal. Calcd for C₆H₁₁O₅N₃: C, 35.11; H, 5.43; N, 20.5. Found: C, 35.22; H, 5.60; N, 20.66.

6-Azido-6-deoxy-D-glucose. In 1 mL of water was combined **10** (100 mg, 0.5 mmol), TAKASWEET (0.4 g, from Miles; this is the enzyme glucose isomerase), 10 μL each of 0.1 M Co(NO₃)₂, 0.1 M MgCl₂, and 1 M phosphate buffer (pH 7.0), and 5 μL of 0.1 M MnCl₂. The solution was warmed to 50 °C for 24 h. Filtration, purification through Dowex 50-Ba²⁺, followed by lyophilization yielded a sample that gave a ¹H NMR and a ¹³C NMR spectrum completely different from **10**. The ¹H NMR spectrum matched that of 6-deoxy-6-azido-D-glucose, indicating characteristic shifts of the aldose C1-H at 5.22 ppm (*J* = 2 Hz) for the α-anomer and 4.47 ppm (*J* = 10 Hz) for the β-isomer: ¹³C NMR (200 MHz, D₂O) δ 50.8, 50.9 (CH₂N₃), 70.1, 70.2, 70.4, 70.4, 72.5, 74.0, 74.4, 75.5 (CHOD), 92.1, 95.9 (C2). Anal. Calcd for C₆H₁₁O₅N₃: C, 35.11; H, 5.43. Found: C, 35.30; H, 5.50.

6-Deoxy-6-(trifluoroacetamido)-D-arabino-hexulose (9). Into a solution of 15 mL of H₂O and 200 μL of HCl was dissolved

7a (1.036 g, 4 mmol). The solution was warmed to 38 °C. After complete hydrolysis of the acetal (15 h, by GC), FDP- Na_3 (593 mg, 1.08 mmol) was added and the pH was adjusted to 6.8 with NaOH. The solution was degassed with argon, and aldolase (300 units) and TPI (500 units) were added. Twenty hours later, the reaction was complete and the mixture was treated as before to remove the phosphate moiety. Further purification by chromatography on Dowex 50- Ba^{2+} resulted in a complete loss of product.

D,L-3-Hydroxybutanal Dimethyl Acetal. Freshly distilled acetylacetaldehyde dimethyl acetal (3.3 g, 25 mmol) in 200 mL of ethanol was treated with NaBH_4 (0.56 g, 15 mmol) in 5 mL of H_2O . The solution darkened and was stirred for 2 h at room temperature. The reaction was monitored by TLC (silica gel, ether-hexane, 3:1, v/v, R_f starting material 0.49, product 0.39). After completion, most of the solvent was removed under water aspirator vacuum and diluted with 40 mL of H_2O . This solution was extracted with ethyl acetate (3 \times 30 mL), and the combined organics were dried over Na_2SO_4 . The solvent was removed under reduced pressure to yield the acetal (2.78 g, 21 mmol, 84%): ^1H NMR (200 MHz, CDCl_3) δ 1.20 (d, $J = 6.2$ Hz, 3 H, CH_3), 1.75 (m, 2 H, CH_2), 3.08 (s, 1 H, OH), 3.35, 3.38 (s, 6 H, OCH_3), 3.98 (m, 1 H, CHOH), 4.58 (t, $J = 5.7$ Hz, 1 H, CH); ^{13}C NMR (50 MHz, CDCl_3) δ 23.36 (CH_3), 40.98 (CH_2), 52.78, 53.58 (OCH_3), 64.45 (CHOH), 103.74 (CH).

5,7-Dideoxy-L-xylo-heptulose (12). A solution containing the above acetal (0.51 g, 3.8 mmol), 1 mL of 0.5 N HCl, and 9 mL of H_2O was stirred for 3 h at room temperature until the hydrolysis was complete (TLC on silica gel, ether, R_f acetal 0.42, 11 0.23). FDP- Na_3 (440 mg, 0.8 mmol) was added, and the solution was adjusted to pH 7.0 with NaOH and aldolase (125 units) and TPI (100 units) were added. After 15 h, $\text{BaCl}_2 \cdot \text{H}_2\text{O}$ (0.933 g, 3.8 mmol) was added with stirring, and the pH was adjusted to 7.3. Acetone (50 mL, 2 volumes) was added, and the solution was chilled. Centrifugation followed by washing (acetone, 2 \times 50 mL) yielded the Ba salt of the product. The solid was suspended in 25 mL of H_2O with Dowex 50 (H^+ , 4.2 g), stirred for 30 min, neutralized with NaOH, and filtered. The pH was adjusted to 4.8 with HOAc, and acid phosphatase (60 U) was added. After 4 days, the solution was neutralized and freeze-dried. The residue was chromatographed on a Dowex 50 (Ba^{2+}) column (ethanol- H_2O , 1:1, v/v) to yield 292 mg (1.6 mmol, 97%): $[\alpha]_D^{25} -20.6$ (c 1.73, H_2O); ^1H NMR (200 MHz, D_2O) δ 1.09 (d, $J = 6.2$ Hz, 3 H, CH_3), 1.27 (m, $J = 1.20$ Hz, $J = 12.8$ Hz, $J = 11.6$ Hz, 1 H, C5- H_{ax}), 1.94 (m, $J = 2.1$ Hz, $J = 5.0$ Hz, $J = 12.8$ Hz, 1H, C5- H_{eq}), 3.33 (d, $J = 9.6$ Hz, 1 H, C3-H), 3.39, 3.58 (C1-H, C1-H'), 3.83 (m, $J = 5.0$ Hz, $J = 12.0$ Hz, 1 H, C6-H); ^{13}C NMR (50 MHz, D_2O) δ 20.29 (C7), 40.20 (C5), 64.10, 65.35, 68.28, 72.19 (C1, 3, 4, 6) 98.03 (C2). Anal. Calcd for $\text{C}_7\text{H}_{14}\text{O}_5$: C, 47.2; H, 7.90. Found: C, 47.51; H, 7.86.

Aldolase Reaction of 11 with Dihydroxyacetone in the Presence of Arsenate. To an aqueous solution of 11 (3 mL, 3 mmol, pH 8.6) was added a solution of sodium arsenate (3 mL, 1.0 M, pH 7.6). Dihydroxyacetone (0.27 g, 3 mmol) and aldolase (400 units) were added, and the solution was stirred slowly at room temperature. The reaction was monitored by HPLC with a Waters carbohydrate column with 85% aqueous acetonitrile as the mobile phase with a flow rate of 1.2 mL/min. After 24 h, HPLC showed only a trace of 11 (t_R 2.3 min) and dihydroxyacetone (t_R 3.9 min) with two major new peaks (t_R 4.4 and 5.9 min). Methanol was added to precipitate arsenate, and the suspension was filtered. The filtrate was applied to a Dowex 50 (Ba^{2+}) column (100–200 mesh, 3 \times 75 cm) and eluted with 50% ethanol. Fractions (8 mL) were collected and analyzed by HPLC. The product with t_R 4.4 min eluted first [retention volume 240–400 mL]; ^{13}C NMR δ 20.10 (C7), 40.18 (C5), 64.10, 65.33, 68.26, 71.01. Anal. Calcd for $\text{C}_7\text{H}_{14}\text{O}_5$: C, 47.20; H, 7.90. Found: C, 47.11; H, 7.70] followed by the other product (retention volume 400–800 mL). The slow-moving product was evaporated and lyophilized to give 0.19 g, which had the same NMR data as 12 prepared from 1 and 11. When (S)-11¹⁷ was used as a substrate, only 12 was produced, and the product with t_R 4.4 was not observed.

3-Hydroxy-3-methylbutanal Dimethyl Acetal. CH_3I (18.5 mL, 297 mmol) in 50 mL of ether was added slowly, to maintain

reflux, to a suspension of Mg (6.0 g, 250 mmol) in 50 mL of ether. The solution was vigorously stirred during the addition. After the magnesium was consumed, the solution was chilled with an ice bath to ≈ 5 °C. Acetylacetaldehyde dimethyl acetal (16.5 mL, 124 mmol) in 50 mL of ether was added very slowly, over a period of 2 h. After the addition was complete, the reaction was stirred for an additional hour while warming to room temperature. The reaction was quenched with 1 mL of saturated $(\text{NH}_4)_2\text{SO}_4(\text{aq})$ and filtered. The residue was washed with ether (2 \times 50 mL). The combined filtrates were dried over Na_2SO_4 , and the solvent was removed under water aspirator vacuum (8.3 g, 67 mmol, 54% yield). Distillation of the residue yielded 9.9 g of 3-hydroxy-3-methylbutanal dimethyl acetal, bp_{4.2} 53–56 °C (lit.¹⁸ bp₁₀ 60–65 °C, bp₁₄ 72–79 °C); ^1H NMR (200 MHz, CDCl_3) δ 1.24 (s, 6 H, CH_3), 1.80 (d, $J = 5.9$ Hz, 2 H, CH_2), 3.36 (s, 6 H, CH_3O), 3.41 (s, 1 H, OH), 4.66 (t, $J = 5.9$ Hz, 1 H, CH); ^{13}C NMR (50 MHz, CDCl_3) δ 29.46 (CH_3), 43.85 (CH_2), 52.61 (CH_3O), 68.63 (COH), 102.51 (CH).

5-Deoxy-6,6-dimethyl-D-threo-hexulose, 14. 3-Methyl-3-hydroxybutanal dimethyl acetal (640 mg, 4.3 mmol) was hydrolyzed in 19 mL of H_2O with $\text{CH}_3\text{SO}_2\text{OH}$ (100 μL). After 4 h, the hydrolysis was complete as determined by GC (50 °C, 1 min to 250 °C at 15 °C/min, DB-U; t_R of acetal 4.2 min, aldehyde 2.0 min). FDP- Na_3 (573 mg, 1.04 mmol) was added to the solution, and the pH was adjusted to 6.5. FDP aldolase (400 units) and TPI (100 units) were added and allowed to react for 16 h. Following the same workup procedure for 6 to remove the phosphate group, the crude sugar was extracted by vigorously stirring the residue with methanol and filtering (3 \times 50 mL). The methanol was removed under water aspirator vacuum, and the residue was chromatographed (silica gel, water saturated ethyl acetate), yield 0.20 g (1.04 mmol, 50%): $[\alpha]_D^{25} -21.8$ (c 0.40, H_2O); ^1H NMR (200 MHz, D_2O) δ 1.03, 1.20 (s, 6 H, CH_3), 1.37 (dd, $J = 13$ Hz, $J = 11.8$ Hz, 1 H, axial H at C5), 1.83 (dd, $J = 13$ Hz, $J = 4.7$ Hz, 1 H, equatorial H at C5), 3.15, 3.42 (d, $J = 11.8$ Hz, 2 H, CH_2OD), 3.27 (d, $J = 9.8$ Hz, 1 H, C3), 3.91 (ddd, $J = 9.8$ Hz, $J = 11.8$ Hz, $J = 4.7$ Hz, 1 H, C4); ^{13}C NMR (50 MHz, D_2O) δ 27.14, 31.11 (CH_3), 43.66 (C5), 64.21, 65.82, 72.06, 75.08 (C1, 3, 4, 6), 98.92 (C2). Anal. Calcd for $\text{C}_8\text{H}_{16}\text{O}_5$: C, 50.04; H, 8.4. Found: C, 50.2; H, 8.4.

Ethyl 4-Pentenoate (17). To a solution containing 4-pentenoic acid (20.73 g, 207 mmol) in ethanol (100 mL) and benzene (200 mL) was added H_2SO_4 (250 μL). The solution was refluxed and monitored by GC (50 °C, 1 min to 250 °C at 10 °C/min; DB-5; t_R of acid 4.4 min, ester 3.8 min). After 15 h, the reaction was complete; about $1/2$ of the solvent was removed under reduced pressure and diluted with 150 mL ether. This was extracted with H_2O (1 \times 150 mL), saturated NaHCO_3 (2 \times 150 mL), H_2O (1 \times 150 mL), and brine (1 \times 100 mL). The organic layer was dried over K_2CO_3 , the solvent was removed under water aspirator vacuum, and the residue was distilled to yield 17 (20.79 g, 162 mmol, 78%; bp₇₆₀ 144 °C): ^1H NMR (200 MHz, CDCl_3) δ 1.25 (t, $J = 7.2$ Hz, 3 H, CH_3), 2.36 (m, 4 H, CH_2CH_2), 4.14 (q, $J = 7.2$ Hz, 2 H, OCH_2), 4.95–5.13 (m, 2 H, $\text{H}_2\text{C}=\text{C}$), 5.81 (m 1 H, $=\text{CH}$); ^{13}C NMR (50 MHz, CDCl_3) δ 14.2 (CH_3), 28.6, 33.5 ($\text{C}-\text{H}_2\text{CH}_2$), 115.3 ($\text{H}_2\text{C}=\text{C}$), 136.5 ($=\text{CH}$), 172.8 ($\text{C}=\text{O}$).

D,L-Ethyl 2-(Diethoxymethyl)-4-pentenoate (18). To 575 mL of a chilled (–78 °C) THF/hexane (500 mL of THF/75 mL of hexane) of lithium diisopropylamide (LDA, 112.5 mmol, obtained commercially as 75 mL of 1.5 M LDA in hexane) was slowly added 17 (12.86 g, 100 mmol) in 20 mL of THF. After the addition was complete, ethyl formate (9.1 mL, 112 mmol) was added via a syringe. The reaction mixture was allowed to warm to room temperature and quenched with 15 mL of ethanol. The solution was poured into a large beaker containing ice-cold 2 N H_2SO_4 (500 mL) and ether (500 mL). The contents were transferred to a 2-L separatory funnel, shaken, and separated. The ether layer was subsequently washed with 2 N H_2SO_4 (1 \times 500 mL), H_2O (1 \times 500 mL), and brine (1 \times 250 mL). The ether layer was dried over Na_2SO_4 , and the solvent was removed under water aspirator vacuum to yield 40.2 g of a crude product, which was dissolved in 1 L of ethanol containing $\text{CH}_3\text{SO}_2\text{OH}$ (0.5 mL) and warmed to 50 °C for 15 h. The reaction was monitored by GC (same

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condition as for 17, t_R of intermediate 6.6 min, of 18 11.2 min). After the reaction was complete, most of the ethanol was removed under reduced pressure and the residue was diluted with a mixture of 250 mL of H_2O and 500 mL of ether. The ether layer was washed with saturated $NaHCO_3$ (2×250 mL), water (1×250 mL), and brine (1×250 mL). The ether layer was dried over Na_2SO_4 , and the solvent was removed under reduced pressure. The residue was distilled to yield 18 (13.98 g, 60.7 mmol, 61%): $bp_{2.5}$ 81–84 °C; 1H NMR (200 MHz, $CDCl_3$) δ 1.15, 1.22, 1.25 (3 t, $J = 7.0$ –7.4 Hz, 9 H, CH_3), 2.30–2.45 (m, 2 H, $CH_2C=C$), 2.78 (dt, 1 H, $CHC=O$), 3.45–3.80 (m, 4 H, OCH_2), 4.15 (q, $J = 7.4$ Hz, 2 H, OCH_2), 4.65 (d, 1 H, CH), 4.9–5.15 (m, 2 H, $H_2C=C$), 5.75 (m, 1 H, $=CH$); ^{13}C NMR (50 MHz, $CDCl_3$) δ 14.42, 15.29, 15.36 (CH_3), 32.84 (CH_2), 49.98 (CH) 60.44, 61.71, 62.74 (CH_2O), 102.96 (CH), 116.81 ($=CH_2$), 135.05 ($=CH$), 172.60 ($C=O$).

D,L-2-(Hydroxymethyl)-4-pentenal Diethyl Acetal (19). To a cold (0–5 °C) suspension of $LiAlH_4$ (12.25 g, 61 mmol) in 500 mL of ether was added dropwise 18 (13.98 g, 61 mmol) in 50 mL of ether. During the addition the temperature did not exceed 5 °C. After the addition was complete, the reaction mixture was allowed to warm to room temperature. GC analysis indicated the reaction was complete (same conditions as for 17, t_R of 19 9.6 min). Brine was added to quench the reaction. The ether was washed with H_2O (1×500 mL), 2 N H_2SO_4 (1×500 mL), saturated $NaHCO_3$ (1×500 mL), and brine (1×500 mL). The ether layer was dried over Na_2SO_4 , and the solvent was removed under water aspirator vacuum to yield 19 (12.89 g, quantitative yield). This was used without further purification: 1H NMR (200 MHz, $CDCl_3$) δ 1.23, 1.24 (2 t, $J = 7.0$ Hz, 6 H, CH_3), 1.85–2.33 (m, 3 H,

$HCCH_2C=C$), 2.90 (br s, 1 H, OH), 3.45–3.89 (m, 6 H, CH_2O), 4.47 (d, $J = 5.4$ Hz, 1 H, CH), 5.00–5.13 (m, 2 H, $H_2C=C$), 5.70–5.91 (m, 1 H, $=CH$); ^{13}C NMR (50 MHz, $CDCl_3$) δ 15.25, 15.32 (CH_3), 31.55 (CH_2), 43.19 (CH), 62.19, 62.37, 64.00 (CH_2O), 106.02 (CH), 116.54 ($C=CH_2$), 136.20 ($=CH$). Anal. Calcd for $C_{10}H_{20}O_3$: C, 63.82; H, 10.71. Found: C, 63.50; H, 10.51.

5-Allyl-5-deoxy-L-xylo-hexulose (16). A solution containing 19 (0.75 g, 4 mmol), water (8 mL), DMSO (2 mL), and CH_3SO_3H (100 μ L) was stirred for 15 h at room temperature. The reaction was monitored by GC (same as 17, t_R of 19 9.5 min, 15 5.1 min). FDP- Na_3 (0.560 g, 1.2 mmol) was added along with 5 mL of 20% DMSO in H_2O . The solution was adjusted to pH 6.8. Aldolase (350 units) and TPI (500 units) were added. The reaction was stopped after 48 h. The solution was extracted with ether (1×15 mL), and the aqueous layer was treated as before to remove the phosphate group. TLC (silica gel, ethyl acetate–methanol– H_2O , 12:6:2, R_f of the product 0.80) indicated no fructose (R_f 0.45). The solution was neutralized and freeze-dried. Trituration with ethanol, followed by removing solvent under reduced pressure, yielded a clean sample of 16. Further purification was done (silica gel 20:4:1 ethyl acetate–methanol–water) to yield 16 (210 mg, 1.0 mmol, 50%). Residue was crystallized from CH_2Cl_2 –ether: mp 112–3 °C; $[\alpha]_D^{25}$ –46.5° (c 0.37, water); 1H NMR (200 MHz, D_2O) δ 1.56 (m, 1 H, CH), 1.74 (m, 1 H, $C=CCH$), 2.19 (m, 1 H, $C=CCH$), 3.20–3.90 (m, 6 H, CHOD), 4.87 (m, 2 H, $=CH_2$), 5.66 (m, 1 H, $=CH$); ^{13}C NMR (50 MHz, D_2O) δ 31.68 (C5), 41.63 (C7), 62.53, 63.69, 71.80, 71.99 (CHOD), 98.11 (C2), 116.81 ($=CH_2$), 135.70 ($=CH$). Anal. Calcd for $C_9H_{16}O_5$: C, 52.91; H, 7.92. Found: C, 52.82; H, 7.71. For X-ray structure, see Figure 1.

Vinylation–Electrophilic Cyclization of Aldopentoses: Easy and Stereoselective Access to C-Glycopyranosides of Rare Sugars

Anna Boschetti, Francesco Nicotra,* Luigi Panza, and Giovanni Russo

Dipartimento di Chimica Organica e Industriale dell'Università and Centro di Studio per le Sostanze Organiche Naturali del CNR Via Venezian 21, 20133 Milano, Italy

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A new C-glycosylation procedure, which involves vinylation of a properly protected aldopentose and mercurocyclization of the obtained glycoenitol, is described; it allows C-glycopyranosides of rare sugars to be obtained from easily available pentoses. 2,3,5-Tri-*O*-benzyl-D-arabinose (1a) reacted with vinylmagnesium bromide to afford a mixture of D-gluco and D-manno 1,2-dideoxy-4,5,7-tri-*O*-benzyl-1-heptenitols 2a and 2b and with divinylzinc to afford only 2a. 2,3,5-Tri-*O*-benzyl-D-ribose (1b) afforded mainly 1,2-dideoxy-4,5,7-tri-*O*-benzyl-D-*altro*-1-heptenitol (2c) with both vinylmetallic reagents, whereas 5-*O*-trityl-2,3-*O*-isopropylidene-D-ribose (1e) afforded 1,2-dideoxy-7-*O*-trityl-4,5-*O*-isopropylidene-D-*allo*-1-heptenitol (2h). Vinylation of 2,3,5-tri-*O*-benzyl-D-xylose (1c) afforded a mixture of D-ido and D-gulo 1,2-dideoxy-4,5,7-tri-*O*-benzyl-1-heptenitols 2d and 2e, the first one being largely predominant when divinylzinc was employed. 2,3,5-Tri-*O*-benzyl-D-lyxose (1d) reacted only with vinylmagnesium bromide to afford a mixture of D-talo and D-galacto 1,2-dideoxy-4,5,7-tri-*O*-benzyl-1-heptenitols 2f and 2g. The enitols 2a–h where cyclized with mercuric acetate and then processed with potassium chloride to afford the corresponding (D-glycopyranosylmethyl)mercurium chlorides 3a–h. The cyclization was stereoselective except for 2e, and in all cases, except 3d, the anomeric substituent of the C-glycopyranoside was cis related with the alkoxy substituent at the adjacent carbon atom. So α -gluco, α -manno, β -*altro*, β -ido, α - and β -gulo, β -talo, α -galacto, and α -allo C-glycopyranosides were obtained.

The synthesis of C-glycosyl compounds has become an area of increasing interest as these compounds are useful chiral syntons¹ and potential inhibitors of metabolic processes.²

The C-glycosylation procedures reported until now

generally involve the attack of a carbon nucleophile at the anomeric center of the parent sugar³ or, more recently, the reaction of a glycosyl radical⁴ or a glycosyl carbanion⁵ with

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